

12000X778 series

High performance toggle switches •
threaded bushing Ø 11.9 mm



DISTINCTIVE FEATURES

CECC approved - conforms to MIL specifications

Highly reliable contacts

Pinned lever

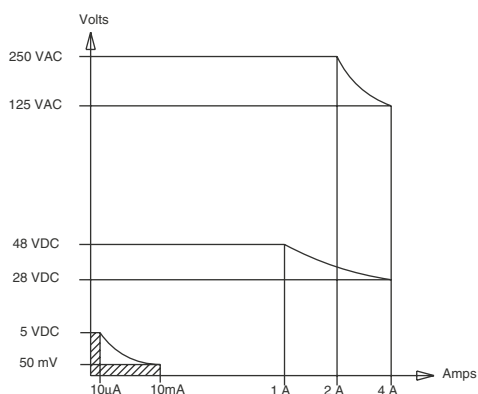
Double shell case for high mechanical strength and high electrical insulation

Compact size



ELECTRICAL SPECIFICATIONS

- Max. current/voltage rating with resistive load: 4 A 28 VDC
- Minimum load: 10 mA 50 mV, 10 μ A 5 VDC
When used above 300 mA 28 VDC, the gold plating is removed on contact areas and is considered only as a protection against oxidation during storage.
- Initial contact resistance: 10 m Ω max. (50 m Ω max. for function 4)
- Insulation resistance: 1,000 M Ω min. at 500 VDC
- Dielectric strength:
1,000 Vrms 50 Hz min. between terminals
2,000 Vrms 50 Hz min. between poles
2,000 Vrms 50 Hz min. between terminals and frame
- Contact bounce: 2 ms max.
- Electrical life:
 - At 4 A 28 VDC : 20,000 cycles (10,000 for functions 5, 4-1R, 4-2R)
 - At low level (50 mV 10 mA):
150,000 cycles (switches with 2 maintained positions)
100,000 cycles (switches with 3 maintained positions)
50,000 cycles (momentary functions 7, 8, 4-1R, 4-2R, 5)



The company reserves the right to change specifications without notice.



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ENVIRONMENTAL SPECIFICATIONS

- Front panel sealing : IP67 according to IEC 60529
- Shock test: 50 g - 11 ms (IEC 68-2-27)
- Vibrations: 10-500 Hz - 10g (IEC68-2-6)
- Humidity test: 56 days, 93 % R.H., 40 °C (IEC 68-2-3)
- Salt spray test: 96 hours (IEC 68-2-11)
- Operating temperature: -40 °C to +85 °C (-40 °F to +185 °F)



GENERAL SPECIFICATIONS

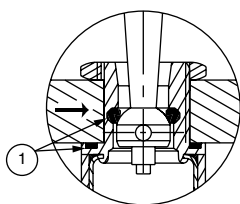
- Torque: 1.50 Nm (1.10 Ft.lb) max. applied to nut
- Panel thickness: 8 mm (.314) max. - 3 mm (.118) min.



SEALING

- Front panel sealing by two O-rings
Flatted bush for precise orientation
- Panel seal withstands 1 bar pressure and remains sealed even when the switch is operated.
- Epoxy sealed terminals
- Splash-proof case

→ FLAT



① - O-rings

AGENCY APPROVALS



CECC 96201-005
CECC 96201-008

Designed to MIL specifications

Availability : consult factory for details of approved models.

Marking : to order switches marked CECC, complete appropriate box of ordering format.



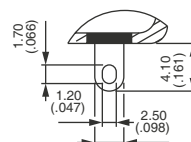
MATERIALS

- Case: diallylphthalate (DAP) with plastic external shell (epoxy sealed)
- Actuator: brass, black chrome plated
- Bushing: brass, black chrome plated
- Contacts: solid rivet - gold plated silver/nickel alloy

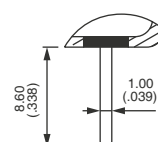
APEM products may be recycled at end-of-life for the re-claiming of valuable metal components.



TERMINALS



Solder lugs

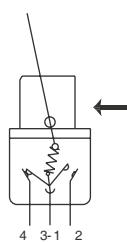


Straight PC

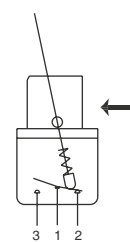


ELECTRICAL FUNCTIONS

→ FLAT



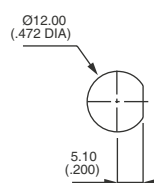
Function 6



Other functions



PANEL CUT-OUT



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BUILD YOUR PART NUMBER

BASIC PART NUMBER

SERIES	TERMINALS AND BUSHINGS	NUMBER OF POLES	ELECTRICAL FUNCTIONS	MOMENTARY FOR FUNCTION 4
12	1 Solder lug terminals 2 Straight PC terminals All models with threaded bushing Ø 11.9 (15/32)	4 Double pole 5 Three pole 6 Four pole	6 ON - ON 9 ON OFF ON 7 MOM OFF MOM 8 ON OFF MOM 4 ON ON ON MOM Δ MOM ON MOM Δ 5 - ON MOM Function 4 For 2 and 4 poles only. Δ Must not have blank in «momentary» box.	1R ON ON MOM 2R MOM ON MOM For function 4 only. Leave blank for other functions.

OPTIONS

FLUORESCENT TIP	LEVERS	X778	APPROVAL
Blank None -038 White fluorescent tip to lever	Blank Standard lever -12 Short lever LOCKING LEVERS -1V 1 locked position -2V 2 locked positions -3V 3 locked positions Other : see following pages.	High performance fully sealed black switches.	CECC Availability: Consult factory for details of approved models.



ABOUT THIS SERIES

- Notice:** please note that not all combinations of above numbers are available. Refer to the following pages for further information.
- Sealing boots** can be used to further protect the switches against dust and water. See "Sealing Boots" section of website.
- Mounting accessories:** standard hardware supplied with all models : 1 hex nut 14 mm (.551) across flats, part number U41.
- Switch guards** are available to prevent inadvertent lever operation. See "Switch Guards" section of website.

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SOLDER LUG TERMINALS - DOUBLE POLE



BASIC P/N	Angle of throw (A)	I	II	III
12146 X778	26°	ON	-	ON
12149 X778	20°	ON	OFF	ON
12147 X778	20°	MOM	OFF	MOM
12148 X778	20°	ON	OFF	MOM
12144 X778	20°	ON	ON	ON
12144-1R X778	20°	MOM	ON	ON
12144-2R X778	20°	MOM	ON	MOM
12145 X778	12°	-	ON	MOM

SOLDER LUG TERMINALS - THREE POLE



BASIC P/N	Angle of throw (A)	I	II	III
12156 X778	26°	ON	-	ON
12159 X778	20°	ON	OFF	ON
12157 X778	20°	MOM	OFF	MOM
12158 X778	20°	ON	OFF	MOM

SOLDER LUG TERMINALS - FOUR POLE



BASIC P/N	Angle of throw (A)	I	II	III
12166 X778	26°	ON	-	ON
12169 X778	20°	ON	OFF	ON
12167 X778	20°	MOM	OFF	MOM
12168 X778	20°	ON	OFF	MOM
12164 X778	20°	ON	ON	ON
12164-1R X778	20°	ON	ON	MOM
12164-2R X778	20°	MOM	ON	MOM

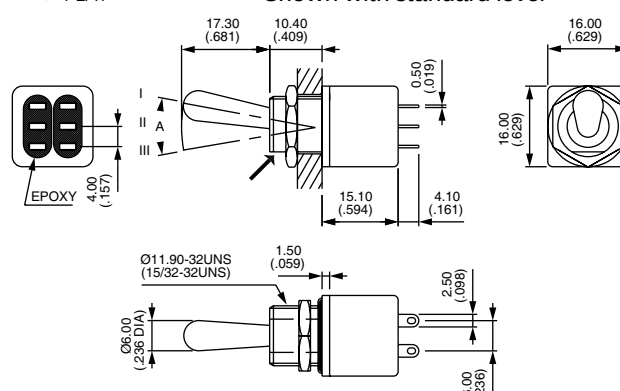
STRAIGHT PC TERMINALS - DOUBLE POLE ▲



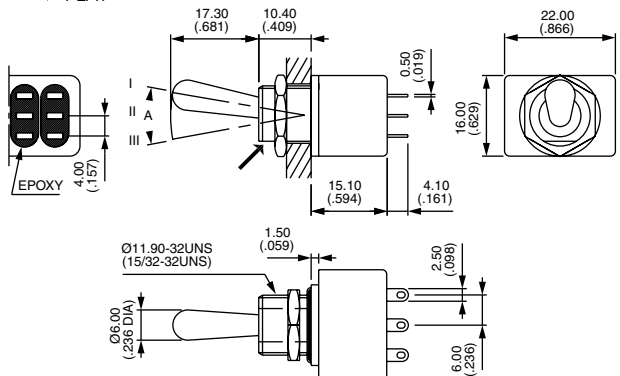
BASIC P/N	Angle of throw (A)	I	II	III
12246 X778	26°	ON	-	ON

→ FLAT

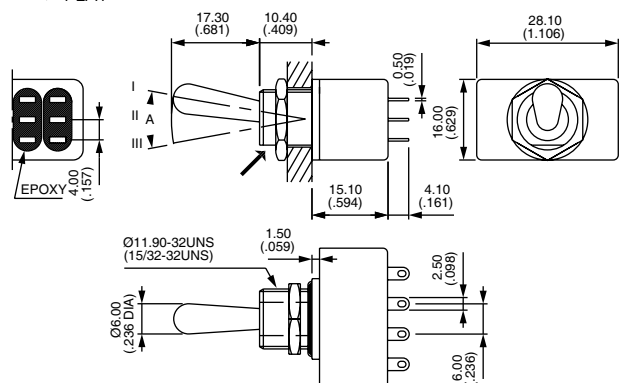
Shown with standard lever



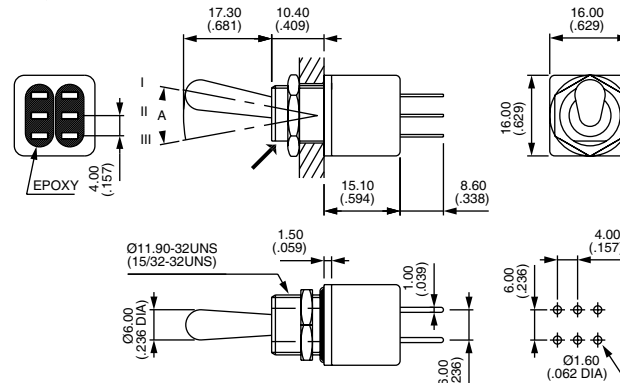
→ FLAT



→ FLAT



→ FLAT



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STRAIGHT PC TERMINALS - THREE POLE ▲



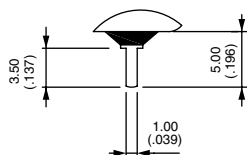
BASIC P/N	Angle of throw (A)	I	II	III
12256 X778	26°	ON	-	ON

STRAIGHT PC TERMINALS - FOUR POLE ▲

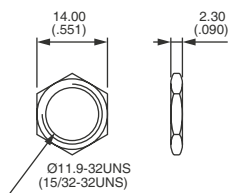


BASIC P/N	Angle of throw (A)	I	II	III
12266 X778	26°	ON	-	ON

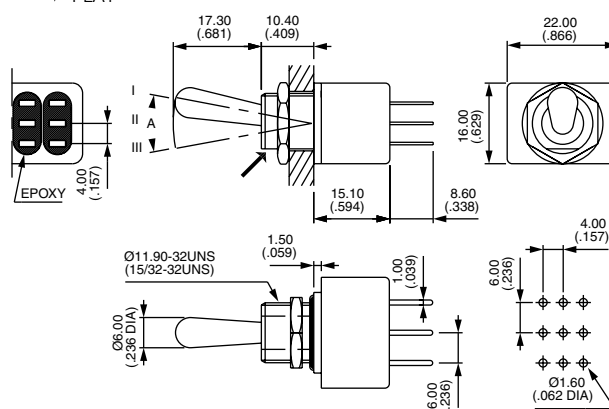
▲ 3.5 mm (.138) short terminals available on request for function 6. Standard for functions 9, 7, 8, 4 and 5.



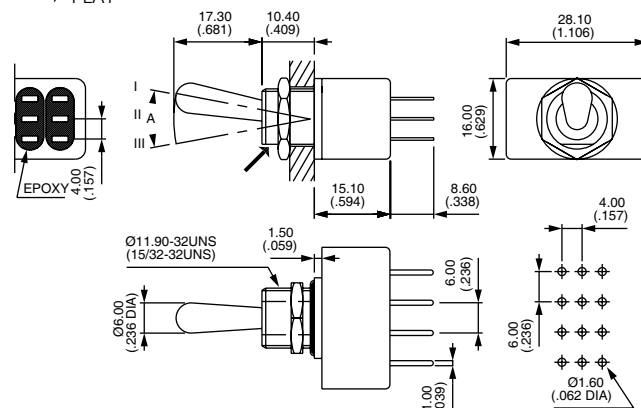
STANDARD HARDWARE - HEX NUT - U41 - BLACK



→ FLAT



→ FLAT



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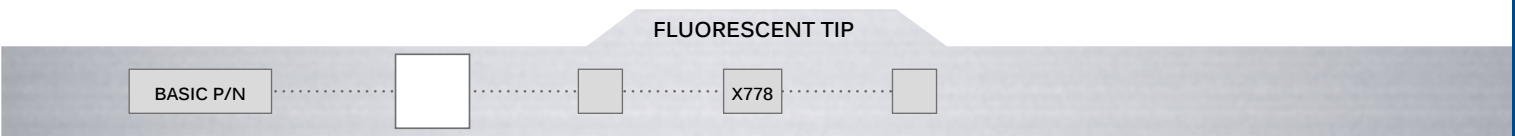


POSITIONS AND CONNECTIONS

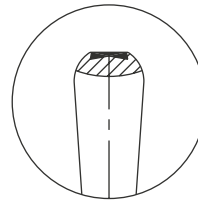
FUNCTION	LEVER POSITION AND CONNECTIONS			TERMINAL IDENTIFICATION	WIRING FOR 3-WAY SWITCHES (FUNCTION 4)
	I	II	III (FLAT)		
12146	ON (1-3)-4 (5-7)-8	-	ON (1-3)-2 (5-7)-6		→ EXTERNAL JUMPER (ADDED BY CUSTOMER) 12144 12144-1R 12144-2R
12147 12148 12149 12148CT	MOM ON ON MOM	OFF OFF OFF OFF	MOM MOM ON ON	→ FLAT	
12145	-	ON 1-2 4-5	MOM 1-3 4-6		
12144 12144-1R 12144-2R	ON MOM MOM	ON ON ON	ON ON MOM		
12156	ON (1-3)-4 (5-7)-8 (9-11)-12	-	ON (1-3)-2 (5-7)-6 (9-11)-10		
12166	ON 1A - 3A 1C - 3C 1E - 3E 1G - 3G	-	ON 1A - 2A 1C - 2C 1E - 2E 1G - 2G		12164
12164 12164-2R CT	ON MOM	ON ON	ON MOM		
	1A - 2A 1C - 2C 1E - 2E 1G - 2G	1A - 2A 1C - 3C 1E - 2E 1G - 3G	1A - 3A 1C - 3C 1E - 3E 1G - 3G		

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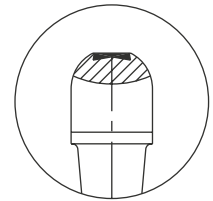
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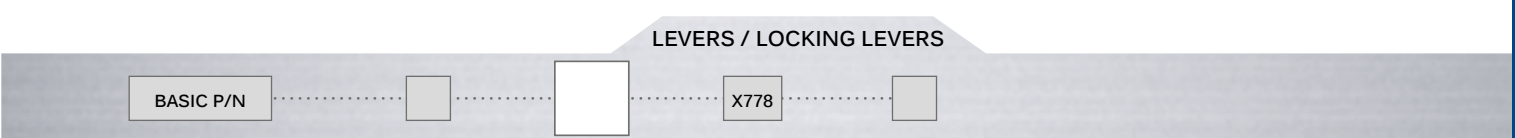
Blank None
038 White fluorescent tip. Becomes luminous when submitted to ultra-violet rays.



Standard lever

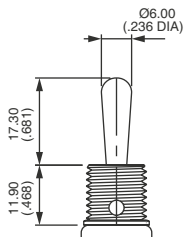


Locking lever

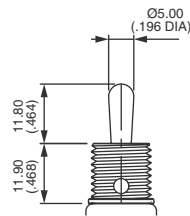


Dash compulsory before lever code.
Switch guards and sealing boot: see "Switch Guards" and "Sealing boots" sections of website.

LEVERS

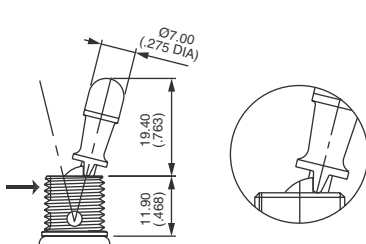


Blank Standard

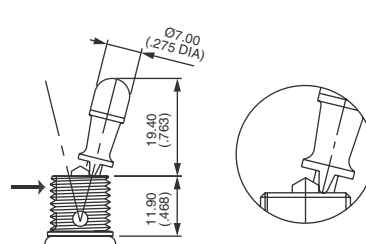


-12 Short lever

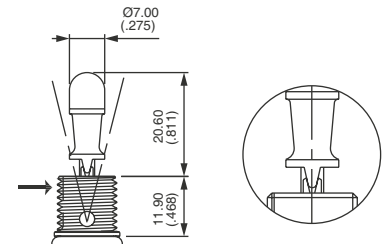
LOCKING LEVERS



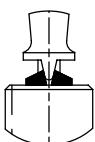
-1V
1 locked position (function 6)
Typical angle of throw : 26°



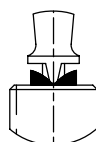
-2V
2 locked positions (function 6)
Typical angle of throw : 26°



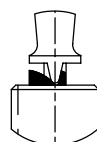
-3V
3 locked positions (functions 9 and 4)
Typical angle of throw : 20°



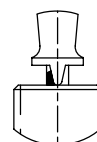
-4V
Functions 9 & 4



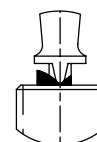
-5V
Functions 7 & 442R



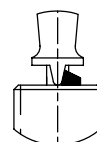
-7V
Function 8



-8V
Functions
9, 44 & 441R



-9V
Function 8



-11V
Functions
8, 9 & 44

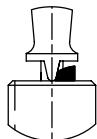
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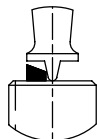
LOCKING LEVERS (CONTINUED)

BASIC P/N

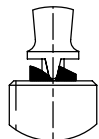
X778



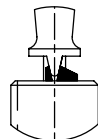
-12V
Functions
7, 8 & 441R



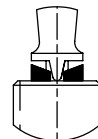
-13V
Funct 5, 7 & 442R



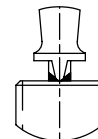
-15V
Function 8



-16V
Functions 4 & 9



-17V
Functions 7 & 442R



-20V
Functions 9 & 44

Note: -5V and -12V are not true locking levers: no pulling is required before actuation.

AGENCY APPROVAL

BASIC P/N

X778

CECC CECC 96201-005 and CECC 96201-008

Availability: consult factory for details of approved models.

Marking: to order switches marked CECC, complete above box with "CECC".

Blank No agency approval required.